



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-301
Job Sheet 169154



Part No: D412-702-301

Job Qty: 2 ea

Part Name: Harness Assembly



CHG 001

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV 5 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/21/17	0.00	0.00	Start Up Small Fab-3		[Signature] DAS 38
100	Small Fab	2 pcs		12/22/17	0.00	0.33	Small Fab-6		
110	QC	2 pcs		12/22/17	0.00	0.00	QC5		[Signature] 9-89
120	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging3-2 ST 468		
130	QC21-FG	2 Ea		12/22/17	0.00	0.00	QC21		DAS 21 DEC 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation F158885 1X	D3573-7 F130426 1X	2	11	0	0
	D4088-041 F161879	2	16	0	0
	MS21042L3 S006902	8	4,687	0	0
	MS24693-S272 F1137736-5	8	75	0	0
	NAS1149D0316J M134502-273	8	961	0	0

Part Specifications

Specifications could not be found.

Plex 12/4/17 10:33 AM dart.poulin.mario

DQA:

Date:



QA Closed

Work Or

Par

NCI

Date :



S017348



Harness Assembly

PART NO: D412-702-301
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/05/17

Job No: 169154

WORK ORDER NON CONFORMANCE / UPDATE

Dart Aerospace Ltd.

1270 Aberdeen Street
 Hawkesbury, ON K64 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Work Order update only ☐

AGAINST DEPARTMENT/PROCESS

Loss tube	☐	Water Jet	☐	Engineering	☐
Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
Finishing	☐	Rec/Store/Packaging	☐	Other	☐
Composite	☐	Supplier	☐		

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

☐ Pressure/Forced
☐ Bending
☐ Centre Not Concentric
☐ Cracks
☐ Crimp/Kink/Ripple/Wave
☐ Cuffs
☐ Crushing
☐ Heat Treat
☐ Wave/Twist in Tube
☐ Marks/Chatter

FAULT CATEGORY

☐ Temperature/Cure
☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

OTHER :